

Receiving Report

Date:

8/11/14

Batch No:

M109920

Supplier:

Campi

Dart P/O:

7509

Packing Slip:

Yes ☒No ☐

Release Note Attached:

Yes ☒No ☐N/A ☐

Invoice:

Yes ☐No ☒

Waybill Attached:

Yes ☐No ☒N/A ☐

Receipt:

Cash ☐Cr ☒

Shipment Complete:

Yes ☒No ☐N/A ☐

QC6 Inspection

9/11/14

N/A ☐

Work Order

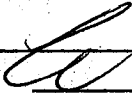
050002

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12



Production/Admin:

Date

08/11/14

Received/Costing

RIP 9355

Initial

CR

Location

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Nov 26, 2008	Page 1
Receipt Number RCP00009555	

Purchase From:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1

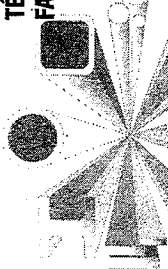
Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00007509

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6R1625	6061T6 ROUND BAR 1. 4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128 MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 B/N109920	24.0000	f	8.350000	200.40	Nov 26, 2008
	M6061T6T0500W1	6061-T6 RD Tube .500 x B/N109920	12.0000	f	5.500000	66.00	Nov 26, 2008

Comments:



935, boul. du Havre
Valleyfield (Québec)
J6S 5L1

TÉLÉPHONE: 450 377-4248
FAX: 450 377-5696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
STEEL AND SPECIALTY METALS DISTRIBUTOR

On a du Savoir "FER"

VENDU À / SOLD TO:

613-632-3200 613-632-1053

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

EXPÉDIEZ À / SHIP TO:

COMMANDE ORDER	N° 5003106
DATE	07/11/08
BON DE LIVRAISON PACKING SLIP	N° 18/11/08
DATE DE LIVRAISON DELIVERY DATE	07/11/08

VOTRE N° DE COMMANDE / YOUR P.O. N.° 7509

VEND. / SALESM.	CODE CLIENT / CUST. CODE
D	DAER

EXPÉDIE PAR / SHIP VIA.

TERMES / TERMS
NET 30

TERR.

REMARKS / REMARKS

PAGE N° 121

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER	MONTANT AMOUNT
M	24	2x12	ALUM. 6061-T6 1 5/8 DIA 2 x 12'	~ 24.00			
m	12	4x12	6061-T6 1/2 X .125W 4 x 12' - 1 x 12'	~ 12.00			
		1x12	B/O sur Facture: 197568 Commande init. : 142202				
		1500	COFFEE HELPER.				
			/ copy				

* Unités de mesure: Units of measure.	CLB Cent livres Hundred pounds	CPI Cent pieds Hundred feet	UN Unité Unit	PI Pied Foot	PC Pied carré Square foot.
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CONDITIONS:

CONDITIONS:

[illegible]

ALL SOLID AND DELIVERED MATERIALS BEING THE PROPERTY OF "ACER CAMPI INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED IN. ALL LOST MATERIALS ARE AT THE BUYERS RISK. ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: 30 DAYS FROM BILLING DATE, AND THE BUYER ACCEPTS TO PAY THE ADMINISTRATIVE CHARGES OF 2% PER MONTH, OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 90 DAYS. * ANY DEFECT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCEPTANCE AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REIMBURSEMENT OF THE GOODS SOLD. * ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. * ANY MERCHANDISE THAT IS NOT BEING DAMAGED CANNOT BE RETURNED. * ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

PREPARE / PREPARED	VERIFIE / VERIFIED	LIVRE / DELIVERED	HEURE / TIME
PAR BY	PAR BY	PAR BY	10:50

X *Chabrier* A/Y M/M J/D

N.º ENR. TP8 / GST REG. N.º R 135 534 717 • N.º ENR. TVQ / QST REG. N.º 1015 688 543

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE:

SOUS-TOTAL
SUB TOTAL

T.P.S.
G.S.T.

T.V.Q.
Q.S.T.

TOTAL



Purchase Order

Date Nov 04, 2008	Page 1
Purchase Order Number PO00007509	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1
Phone (800) 667-4248
Fax (450) 377-5696

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	Nov 04, 2008	N30	yours	Nov 11, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	M304TR1250W125	304 RD Tube 1.250 x .125	11/11/2008	No	16.550000	f	1,655.00
		Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING					
24.0000	M6061T6R1625	6061T6 ROUND BAR 1.6	11/11/2008	No	8.350000	f	200.40
		Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62					
		ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128					
		4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160					
60.0000	M6061T6T0500W125	6061-T6 RD Tube .500 x .125	11/11/2008	No	5.500000	f	330.00
		Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER					
		WW-T-70C '6 OR AMS 4080 OR AMS 4082 OR					
		QQ-A-200, 3 OR QQ-A-225/8					

Comments:

Qty change
from 20 to 24' on
2nd item

Tax Summary:

GST 109.27
GSTME 0.00
GSTND 0.00

Entered By:

LLACELLE

Approved By:

Less:

included tax

0.00

Subtotal

2,185.40

Total tax

109.27

Total purchase order in

CAD Dollars

2,294.67

ACIER CAMPI INC.

ALUMINUM ROUND BAR 6061-T6S11

1.625" DIA X 144.0000"

PART NO.

PO/Ref

34048

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-573983-002

Signed by

KAREO

Pg 1/1

CUSTOMER ORDER NO.: PEC-207235

CUSTOMER PART NO: 4-1625



MILL TEST REPORT

CUSTOMER:

SAMPLE (S) OF ALUMINUM

REPORT: 61062

DIE NO.	S-6851
DESCRIPTION	1.625" RD BAR
AL. ALLOY & TEMPER	6061/T6S11
EXTRUDEX ORDER NO.	103057-2-A.11
SPECIFICATION	ASTM B221
SILICON %	0.57
IRON %	0.17
COPPER %	0.21
MANGANESE %	0.01
MAGNESIUM %	0.80
CHROMIUM %	0.07
ZINC %	0.00
TITANIUM %	<0.01
ALUMINUM %	REMAINDER
ALLOY TYPE %	6061
ALLOY CAST NO.	08064801B
YIELD STRENGTH (IN ksi)	42.5
TENSILE STRENGTH (IN ksi)	46.6
ELONGATION % IN 2"	16.6
HARDNESS (ROCKWELL 'F')	88.9
	89.2
	89.0

S
08/11/26

ASTM B221
ACCEPTABLE FOR
6061-T6

UP 08.11.26


F. TABING
(LAB TECH)

DATE: MAY-24-08

KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT
http://www.KaiserAluminum.com

CUSTOMER PO NUMBER: 60-35954		CUSTOMER PART NUMBER: AT/5.12/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 201880	LINE ITEM: 002	SHIP DATE: 06/09/2008	KAISER LOT NUMBER: F00002770	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 672.000 LB	QUANTITY: 332.000 PCS	B/L NUMBER: 201118	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO:			SOLD TO:		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00002770	0001	1	47.0	44.2	15.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6381	.61	.33	.22	.05	.99	.09	.06	.04	.00	.00	.01	.01	.02
R6300	.63	.31	.21	.04	.98	.08	.04	.02	.00	.00	.01	.01	.02

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00002155

Kaiser Order Number: 201880

Line Item: 002

Page 1 of 2

Wilfredo A. delaCruz

AT

5.12

734

Applicable Requirements:

Description: OD: 0.500"; Wall: 0.120"; Round @
AMS-4082N ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q.C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Wilfredo A. delaCruz

Page 2 of 2

Plant Serial: 00002155

Kaiser Order Number: 201880

Line Item: 002



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

CRYSTAL-PALACE

ISO9001:2000 ; PED CERTIFICATE (Certificate No.: QAC0021058/A) DATE OF ISSUE: 2008/9/12

CUSTOMER:.		CERTIFICATE NO.: 2008-6-9-A-13										
P.O.NO.: MN5859		ORDER NO.: 2008-6-009-A										
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.		GRADE: ASTM A213-07 TP316/TP316L										
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.		HEAT NO.: YT081160										
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr	Mo			
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030	≤ 1.00	10.0~14.0	16.0~18.0	2.00~3.00			
RESULTS (PRODUCT)		0.023	0.81	0.040	0.003	0.40	11.09	16.61	2.07			
PHYSICAL PROPERTIES												
Dimensions		Bundle No.		Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.083	20	08-8-75	25	136	365	605	65.0	OK	OK	74	OK
1.250	0.120	20	08-8-145	25	334	320	530	65.0	OK	OK	72	OK
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-09-61												
SHANGHAI CRYSTAL PALACE PIPE CO., LTD Dingweijue MANAGER OF QUALITY ASSURANCE DEPARTMENT Q.C. Reviewed 2008/10/23/2008												